

Reprint-



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBT18520-7**  
**Job Sheet 201162**



**Part No:** RBT18520-7

**Job Qty:** 6 pcs

**Part Name:** Pivot Bar Weldment



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 9/26/19

**Job Tracking No:**

**Created By:** Marie Lajeunesse

**Due Date:** 11/11/19

**Type:** ~~Stock~~ *Sold*

**Description:**

**Note:** DWG RBT18520 Rev Q IPP REV A 18.02.07 NEW ISSUE RQ VERIFIED BY DP/IPP Rev. B 19.02.22 drawing revision DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier      |           | Sign-off            |
|-------|-------------------------------|-------|------------|----------|-----------|---------|--------------------------|-----------|---------------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier    | Lead Time |                     |
| 100   | Large Fab - Welded Assy-1     | 6 pcs | 11/11/19   |          | 0.00      | 1.00    | Large Fab - 1            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 10           |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 2            |           | <i>MV 13/Nov/19</i> |
|       |                               |       |            |          |           |         | Large Fab - 3            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 4            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 5            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 6            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 7            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 8            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 9            |           |                     |
|       |                               |       |            |          |           |         | Large Fab - 11 (Various) |           |                     |
| 110   | QC 9                          | 6 pcs | 11/11/19   |          | 0.00      | 0.00    | QC 9 - 10                |           |                     |
|       |                               |       |            |          |           |         | QC 9 - 18                |           |                     |
|       |                               |       |            |          |           |         | QC 9 - 24                |           |                     |
|       |                               |       |            |          |           |         | QC 9 - 43                |           |                     |
|       |                               |       |            |          |           |         | QC 9 - 50                |           | <i>CL</i>           |
|       |                               |       |            |          |           |         | QC 9 - 9                 |           |                     |
| 130   | Outsource - 12 - Black Oxide  | 6 pcs | 11/11/19   |          |           |         | GRO002-VC                | 10        | <i>20A-11-18</i>    |
| 140   | Packaging 2-1 - Receive - B4B | 6 pcs | 11/11/19   |          | 0.00      | 0.00    | Packaging 2 - 1 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 2 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 3 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 5 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 4 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 6 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 7 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 8 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 9 - B4B    |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 10 - B4B   |           |                     |
|       |                               |       |            |          |           |         | Packaging 2 - 11 - B4B   |           |                     |



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CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartae.com  
www.dartaerospace.com

**Container No:** S231531



**Part No:** RBT18520-7

**Job No:** 201162

**Serial No/Batch:** S231531

**Location:** Q

**Inspector:**

|                                 |          |          |           |  |                        |                                                                                                                            |
|---------------------------------|----------|----------|-----------|--|------------------------|----------------------------------------------------------------------------------------------------------------------------|
|                                 |          |          |           |  | Packaging 2 - 12 - B4B | <div> <div>  NOV 25 2019 </div> </div>   |
|                                 |          |          |           |  | Packaging 2 - 13 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 14 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 15 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 16 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 17 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 18 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 19 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 20 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 21 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 22 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 23 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 24 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 25 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 26 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 27 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 28 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 29 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 30 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 31 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 32 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 33 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 34 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 35 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 2 - 36 - B4B |                                                                                                                            |
| 150 QC 6                        | 6<br>pcs | 11/11/19 | 0.00 0.00 |  | QC 6 - 9               | <div> <div>  NOV 25 2019 </div> </div> |
|                                 |          |          |           |  | QC 6 - 68              |                                                                                                                            |
|                                 |          |          |           |  | QC 6 - 61              |                                                                                                                            |
|                                 |          |          |           |  | QC 6 - 40              |                                                                                                                            |
|                                 |          |          |           |  | QC 6 - 81              |                                                                                                                            |
| 160 Packaging 3-1 - Stock - B4B | 6<br>pcs | 11/11/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 2 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 3 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 4 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 5 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 6 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 7 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 8 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 9 - B4B  |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 10 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 11 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 12 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 13 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 14 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 15 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 16 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 17 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 18 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 19 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 20 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 21 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 22 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 23 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 24 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 25 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 26 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 27 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 28 - B4B |                                                                                                                            |
|                                 |          |          |           |  | Packaging 3 - 29 - B4B |                                                                                                                            |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               |                        |                    |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------|-------------------------------|------------------------|--------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | Packaging 3 - 30 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | Packaging 3 - 31 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | Packaging 3 - 32 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | Packaging 3 - 33 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | Packaging 3 - 34 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | Packaging 3 - 35 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | Packaging 3 - 36 - B4B |                    |
| 170 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 6                     | 11/11/19        | 0.00 0.00                     | QC 21 - SA - 21        |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | pcs                   |                 |                               | QC 21 - SA - 70        | DAS 21 NOV 26 2019 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                 |                               | QC 21 - SA - 53        | 3-58               |
| <p>Part Op 100 - Weld as per drawing. <i>* Mild Steel</i></p> <p>Descriptions: 110 - QC9- Inspect visual per QSI004- Fusion Welds</p> <p>130 - -Issue P/O: <i>45129</i> -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; Steel -Certificate of Conformity is required</p> <p>140 - Receive &amp; Inspect for Damage &amp; Mat'l Certs</p> <p>150 - QC6- All purchased or subcontracted products</p> <p>160 - Identify as per dwg &amp; Stock Location: _____</p> <p>170 - QC21- Final Inspection - Work Order Release</p> |                       |                 |                               |                        |                    |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                       |                 |                               |                        |                    |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <b>Component Name</b> | <b>Quantity</b> | <b>Operation</b>              | <b>Container</b>       |                    |
| RBT18520-7A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Pivot Bar             | 6 pcs (1 ea)    | 100-Large Fab - Welded Assy-1 | <i>5132639</i>         |                    |
| RBT18520-8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Pivot Bar             | 6 pcs (1 ea)    | 100-Large Fab - Welded Assy-1 | <i>5221928</i>         |                    |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |                 |                               |                        |                    |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <b>Component Part</b> | <b>Required</b> | <b>Inventory</b>              | <b>Allocated</b>       |                    |
| 100-Large Fab - Welded Assy-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | RBT18520-7A           | 6               | 6                             | 0                      |                    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | RBT18520-8            | 6               | 9                             | 0                      |                    |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                       |                 |                               |                        |                    |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                       |                 |                               |                        |                    |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER POHB045129



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB045129

**PO Date:** 11/18/19

**Due Date:** 11/26/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pynt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

E-MAILED  
2019-11-20

## Items

| Line Item | Job    | Part             | Drawing                | Description                                                                                                                                                                                                                                                                                                                             | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|------------------|------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 188991 | RBW6510G05431-8F | RBW6510G05431-6F Rev A | Wrench Assembly #2<br>-Issue P/O;<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; O1<br>-Certificate of Conformity is required                                          | Firmed | -       | 11/26/19 | 2 pcs          | 0 pcs             | 2 pcs   | \$4.35/pcs       | \$8.70         |
| 2         | 202116 | RB T101530-19    | RB T101530 Rev A       | Base Outside Processing - Black Oxide<br>-Issue P/O to GROUPE ALTECH; PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; 4140<br>-Certificate of Conformity is required | Firmed | -       | 11/26/19 | 4 pcs          | 0 pcs             | 4 pcs   | \$4.55/pcs       | \$18.20        |



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# PURCHASE ORDER

## POHB045129



| Items             |        |                     |                        |                                                                                                                                                                                                                                                                                                                                         |        |         |          |                |                   |         |                  |                |
|-------------------|--------|---------------------|------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item         | Job    | Part                | Drawing                | Description                                                                                                                                                                                                                                                                                                                             | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 3                 | 201161 | RBT18520-5          | RBT18520 Rev Q         | Weldment<br>-Issue P/O to<br>Groupe Altech;<br>PO<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Certificate of<br>Conformity is<br>required                                                                                                                                                                                    | Firmed | -       | 11/26/19 | 8 pcs          | 0 pcs             | 8 pcs   | \$2.25/pcs       | \$18.00        |
| 4                 | 200301 | RBE350A94-3700-B-05 | RBE350A94-3700-B Rev 6 | Foot<br>Outsource12<br>(Outside Processing<br>- Black Oxide)<br>-Issue P/O to<br>Groupe Altech;<br><br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Certificate of<br>Conformity is<br>required                                                                                                                                  | Firmed | -       | 11/26/19 | 36 pcs         | 0 pcs             | 36 pcs  | \$1.97/pcs       | \$70.92        |
|                   | 200302 |                     |                        |                                                                                                                                                                                                                                                                                                                                         | Firmed | -       | 11/27/19 | 37 pcs         | 0 pcs             | 37 pcs  | \$1.97/pcs       | \$72.89        |
| Sub Total:        |        |                     |                        |                                                                                                                                                                                                                                                                                                                                         |        |         |          | 73             | 0                 | 73      |                  | \$143.81       |
| 5                 | 201162 | RBT18520-7          | RBT18520 Rev Q         | Pivot Bar Weldment<br>-Issue<br>P/O;<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Apply thin layer of<br>oil/CPC per MIL-<br>PRF-16173 Grade 3<br>Class 1 or MIL-c-<br>81309 Type III<br>Or MILL-C23411A or<br>MIL-PRF-81309 and<br>wipe off excess.<br>-Material type; Steel<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 11/26/19 | 6 pcs          | 0 pcs             | 6 pcs   | \$4.70/pcs       | \$28.20        |
| DAS<br>81<br>9-89 |        |                     |                        |                                                                                                                                                                                                                                                                                                                                         |        |         |          |                |                   |         |                  |                |



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# **PURCHASE ORDER** **POHB045129**



## **Items**

| Line | Job    | Part               | Drawing                | Description                                                                                                                                                                                                                                                                                 | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|------|--------|--------------------|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 6    | 199052 | RBW6510G06531-6F-3 | RBW6510G06531-6F Rev A | Support #2<br>-Issue<br>P/O:<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; 4140<br>-Certificate of Conformity is required | Firmed | -       | 11/26/19 | 7 pcs          | 0 pcs             | 7 pcs   | \$14.75/pcs      | \$103.25       |
| 7    | 199051 | RBW6510G06531-6F-2 | RBW6510G06531-6F Rev A | Support #1<br>-Issue<br>P/O:<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; 4140<br>-Certificate of Conformity is required | Firmed | -       | 11/26/19 | 7 pcs          | 0 pcs             | 7 pcs   | \$14.75/pcs      | \$103.25       |
| 8    | 200898 | RB23005023-1       | RB23005023 Rev 1       | Support<br>-Issue<br>P/O:<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; 1018<br>-Certificate of Conformity is required    | Firmed | -       | 11/26/19 | 4 pcs          | 0 pcs             | 4 pcs   | \$2.95/pcs       | \$11.80        |



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# **PURCHASE ORDER** **POHB045129**



## **Items**

| Line Item | Job    | Part         | Drawing          | Description                                                                                                                                                                                                                                                                                                              | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|--------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 9         | 200900 | RB23005023-3 | RB23005023 Rev 1 | Ring<br>-Issue<br>P/O:<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Apply thin layer of<br>oil/CPC per MIL-<br>PRF-16173 Grade 3<br>Class 1 or MIL-c-<br>81309 Type III<br>Or MILL-C23411A or<br>MIL-PRF-81309 and<br>wipe off excess.<br>-Material type; 1018<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 11/26/19 | 6 pcs          | 0 pcs             | 6 pcs   | \$3.15/pcs       | \$18.90        |

**Grand Total: \$454.11**

## **Order Notes**

Procurement Quality Clauses  
**A005 right of entry**  
 A012 chemical and physical test report  
 A016 personnel qualification  
 A017 raw material identification (as applicable)

A022 Apical Processing  
 A024 process certifications  
 A026 certification of material conformance

A041 quality management system  
 A042 dart notification by supplier  
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

*Guerrin*

Plex 11/20/19 9:28 AM Dart.Guerin.Kimberley



# Certificat de Conformité / Certificate of Compliance

(024203-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**024203 - 1**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                                                                                                                                  | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                  |               |                        |
|------------------------------|----------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|------------------|---------------|------------------------|
| 22-Nov-2019                  |                                                                            | Jigar Patel                                                                                                                                                                                                                               |                                                | POHB045129                                            |                 |                  |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                                                                                                                      | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 8                            | RBW6510G06531-6F-2<br>Rev.A                                                | RBW6510G06531-6F<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL-C-81309 TYPE 3 OR<br>MIL-C23411A OR MIL-PRF-81309<br>AND WIPE OFF EXCESS | OXIDE-BLACK<br>CH                              | 7                                                     | 7               | 0                | 0             | 0                      |
| 9                            | RB23005023-1<br>Rev.1                                                      | RB23005023<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL-C-81309 TYPE 3 OR<br>MIL-C23411A OR MIL-PRF-81309<br>AND WIPE OFF EXCESS       | OXIDE-BLACK<br>CH                              | 4                                                     | 4               | 0                | 0             | 0                      |
| 10                           | RB23005023-3<br>Rev.1                                                      | RB23005023<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL-C-81309 TYPE 3 OR<br>MIL-C23411A OR MIL-PRF-81309<br>AND WIPE OFF EXCESS       | OXIDE-BLACK<br>CH                              | 6                                                     | 6               | 0                | 0             | 0                      |

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Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

*Go Jmy*

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.



**Certificat de Conformité / Certificate of Compliance**  
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**Bon de Livraison / Packing Slip****024203 - 1**

Livré à / Ship to

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HAWKESBURY, ON, K6A1K7  
CANADA  
Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
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HAWKESBURY, ON, K6A1K7  
CANADA  
BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                                                                                                                                    | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 22-Nov-2019                  |                                                                            | Jigar Patel                                                                                                                                                                                                                                 |                                                | POHB045129                                            |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                                                                                                                        | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | RBW6510G05431-6F<br>Rev.A                                                  | RBW6510G05431-6F<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL -C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309<br>AND WIPE OFF EXCESS | OXIDE-BLACK<br>CH                              | 2                                                     | 2               | 0                 | 0             | 0                      |
| 2                            | RB T101530-19<br>Rev.A                                                     | RB T101530<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL -C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309<br>AND WIPE OFF EXCESS       | OXIDE-BLACK<br>CH                              | 4                                                     | 4               | 0                 | 0             | 0                      |
| 3                            | RBT18520-5<br>Rev.Q                                                        | RBT18520<br>01 -OXIDE BLACK [OXIDE BLACK ]<br>MIL-C-13924C<br>CLASS 1                                                                                                                                                                       | BLACK-OXIDE<br>CH                              | 8                                                     | 8               | 0                 | 0             | 0                      |
| 4                            | RBE350A94-3700-B-05<br>Rev.6                                               | RBE350A94-3700-B<br>01 -OXIDE BLACK [OXIDE BLACK ]<br>MIL-C-13924C<br>CLASS1                                                                                                                                                                | OXIDE-BLACK<br>CH                              | 36                                                    | 36              | 0                 | 0             | 0                      |
| 5                            | RBE350A94-3700-B-05<br>Rev.6                                               | RBE350A94-3700-B<br>01 -OXIDE BLACK [OXIDE BLACK ]<br>MIL-C-13924C<br>CLASS1                                                                                                                                                                | OXIDE-BLACK<br>CH                              | 37                                                    | 37              | 0                 | 0             | 0                      |
| 6                            | RBT18520-7<br>Rev.                                                         | RBT18520-7<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL-C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309<br>WIPE OFF EXCESS            | OXIDE-BLACK<br>CH                              | 6                                                     | 6               | 0                 | 0             | 0                      |
| 7                            | RBW6510G06531-6F-3<br>Rev.A                                                | RBW6510G06531-6F<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL -C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309<br>AND WIPE OFF EXCESS | OXIDE-BLACK<br>CH                              | 7                                                     | 7               | 0                 | 0             | 0                      |

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